PATENT APPLICATION

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY DOCKET NO.: KAS.070

As a below named inventor, I hereby declare that:

My residence/post office address and citizenship are as stated below next to my name;

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: WORK PROCESSING METHOD IN MACHINE TOOL, PROCESSING JIG FOR PERFORMING THE METHOD, AND SUPPORT DEVICE FOR WORK PROCESSING

, the specification of which is attached hereto unless the following box is checked:

[X] was filed on December 4, 2003 as PCT International Application

Number PCT/JP2003/015567 and was amended on June 7, 2004.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment(s) referred to above. I acknowledge the duty to disclose all information which is material to patentability as defined in 37 CFR 1.56.

Foreign Application(s) and/or Claim of Foreign Priority

I hereby claim foreign priority benefits under Title 35, United States Code Section 119 of any foreign application(s) for patent or inventor(s) certificate listed below and have also identified below any foreign application for patent or inventor(s) certificate having a filing date before that of the application on which priority is claimed:

COUNTRY	APPLICATION NUMBER	DATE FILED	PRIORITY CLAIMED UNDER 35 U.S.C. 119
JAPAN	2002-366863	December 18, 2002	YES: <u>X</u> NO:
			YES: NO:

Provisional Application

I hereby claim the benefit under Title 35, United States Code Section 119(e) of any United States provisional application(s) listed below:

APPLICATION SERIAL NUMBER	FILING DATE

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code Section 112, I acknowledge the duty to disclose material information as defined in Title 37. Code of Federal Regulations, Section 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION SERIAL NUMBER	FILING DATE	STATUS(patented/pending/abandoned)

POWER OF ATTORNEY:

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) listed below to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

John P. Shannon, Reg. No. 29,276 James J. Merek, Reg. No. 32,158

Robert N. Blackmon, Reg. No. 39,494 David H. Voorhees, Reg. No. 33,325

Send Corresponde	ence to:
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Customer No. 48,234

Direct Telephone Calls To:

John P. Shannon

Merek, Blackmon & Voorhees, LLC 673 S. Washington St.

Alexandria, Virginia 22314

John P. Shannon 703-684-5633

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full Name of Inventor: Shinsuke_SUGATA

Residence: 12-23 Kusado-cho 3-chome, Fukuyama-shi, Hiroshima,720-0831, Japan

Post Office Address: Same as Residence

Inventor's Signature

Full Name of Inventor: Tadashi MAKIYAMA Residence: 11007, Kurihara-cho, Onomichi-shi, Hiroshima 722-0022, Japan	Citizenship: Japan
Post Office Address: Same as Residence	
T. maleye	May 26, 2005
Inventor's Signature	Date